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CHAPTER 54

**MAN-MADE FILAMENTS; STRIP AND THE LIKE
OF MAN-MADE TEXTILE MATERIALS**

NOTES:

1. Throughout this Schedule, the term ‘man made fibres’ means staple fibres and filaments of organic polymers produced by manufacturing processes either:

(a) By polymerisation of organic monomers to produce polymers such as polyamides, polyesters, polyolefins or polyurethanes, or by chemical modification of polymers produced by this process (for example, poly (vinyl alcohol) prepared by the hydrolysis of poly (vinyl acetate)); or

(b) By dissolution or chemical treatment of natural organic polymers (for example, cellulose) to produce polymers such as cuprammonium rayon (cupro) or viscose rayon, or by chemical modification of natural organic polymers (for example, cellulose, casein and other proteins, or alginic acid), to produce polymers such as cellulose acetate or alginates.

The terms “synthetic” and “artificial”, used in relation to fibres, mean:

synthetic: fibres as defined at (a);

artificial: fibres as defined at (b).

Strip and the like of heading 5404 or 5405 are not considered to be man-made fibres.

The terms “man-made”, “synthetic” and “artificial” shall have the same meaning when used in relation to “textile materials”.

2. Headings 5402 and 5403 do not apply to synthetic or artificial tow of Chapter 55.

Exim Code	Item Description	Policy	Policy Conditions
5401	SEWING THREAD OF MAN-MADE FILAMENTS, WHETHER OR NOT PUT UP FOR RETAIL SALE		
5401 10 00	Of synthetic filaments	Free	
5401 20 00	Of artificial filaments	Free	
5402	SYNTHETIC FILAMENT YARN (OTHER THAN SEWING THREAD), NOT PUT UP FOR RETAIL SALE, INCLUDING SYNTHETIC MONOFILAMENT OF LESS THAN 67 DECITEX		

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	<i>High tenacity yarn of nylon or other polyamides:</i>		
5402 11 10	Of aramids	Free	
5402 19	<i>Other:</i>		
5402 19 10	Nylon tyre yarn	Free	
5402 19 90	Other	Free	
5402 20	<i>High tenacity yarn of polyesters:</i>	Free	
5402 20 10	Of terylene dacron	Free	
5402 20 90	Other	Free	
	<i>Textured yarn:</i>		
5402 31 00	Of nylon or other polyamides, measuring per single yarn not more than 50 tex	Free	
5402 32 00	Of nylon or other polyamides, measuring per single yarn more than 50 tex	Free	
5402 33 00	Of polyesters	Free	
5402 34 00	Of polypropylene	Free	
5402 39	<i>Other:</i>		
5402 39 10	Polypropylene filament yarn	Free	
5402 39 20	Acrylic filament yarn	Free	
5402 39 90	Other	Free	
	<i>Other yarn, single, untwisted or with a twist not exceeding 50 turns per metre:</i>		
5402 44 00	Elastomeric	Free	
5402 45 00	Other, of nylon or other polyamides	Free	
5402 46 00	Other, of polyesters, partially oriented	Free	
5402 47 00	Other, of polyesters	Free	
5402 48 00	Other, of polypropylene	Free	
5402 49 00	Other	Free	
	<i>Other yarn, single, with a twist exceeding 50 turns per metre:</i>		
5402 51 00	Of nylon or other polyamides	Free	
5402 52 00	Of polyesters	Free	
5402 59	<i>Other:</i>		
5402 59 10	Polypropylene filament yarn	Free	
5402 59 90	Other	Free	
	<i>Other yarn, multiple (folded) or cabled:</i>		
5402 61 00	Of nylon or other polyamides	Free	
5402 62 00	Of polyesters	Free	

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5402 69	Other:		
5402 69 10	Polyvinyl acetate filament yarn	Free	
5402 69 20	Polyvinyl chloride filament yarn	Free	
5402 69 30	Polypropylene filament yarn	Free	
5402 69 40	Acrylic filament yarn	Free	
5402 69 50	Polytetrafluoroethylene yarn	Free	
5402 69 90	Other	Free	
5403	ARTIFICIAL FILAMENT YARN (OTHER THAN SEWING THREAD), NOT PUT FOR RETAIL SALE, INCLUDING ARTIFICIAL MONO FILAMENT OF LESS THAN 67 DECITEX		
5403 10	High tenacity yarn of viscose rayon:		
5403 10 10	Viscose rayon tyre yarn – 1,233 decitex	Free	
5403 10 20	Viscose rayon tyre yarn – 1,833 decitex	Free	
5403 10 90	Other	Free	
	Other yarn, single:		
5403 31 00	Of viscose rayon, untwisted or with a twist not exceeding 120 turns per metre	Free	
5403 32 00	Of viscose rayon, with a twist exceeding 120 turns per metre	Free	
5403 33 00	Of cellulose acetate	Free	
5403 39	Other:		
5403 39 10	Cuprammonium rayon	Free	
5403 39 90	Other	Free	
	Other yarn, multiple (folded) or cabled:		
5403 41	Of viscose rayon:		
5403 41 10	Upto 67 decitex	Free	
5403 41 20	Of 83 decitex	Free	
5403 41 30	Of 111 decitex, bright	Free	
5403 41 40	Of 111 decitex, dull	Free	
5403 41 50	Of 133 decitex, bright	Free	
5403 41 60	Of 133 decitex, dull	Free	
5403 41 70	Of 167 decitex, bright	Free	
5403 41 80	Of 167 decitex, dull	Free	
5403 41 90	Other	Free	
5403 42	Of cellulose acetate:		
5403 42 10	Acetate rayon filament yarn, 83 decitex	Free	
5403 42 20	Acetate rayon filament yarn, 111 decitex	Free	

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5403 42 30	Acetate rayon filament yarn, 133 decitex	Free	
5403 42 40	Acetate rayon filament yarn, 167 decitex	Free	
5403 42 50	Acetate rayon filament yarn, 333 decitex	Free	
5403 42 90	Other	Free	
5403 49	Other:		
	<i>Cuprammonium filament yarn</i>		
5403 49 11	Of 33 decitex	Free	
5403 49 12	Of 44 decitex	Free	
5403 49 13	Of 67 decitex	Free	
5403 49 14	Of 83 decitex	Free	
5403 49 15	Of 89 decitex	Free	
5403 49 19	Other	Free	
5403 49 90	Other	Free	
5404	SYNTHETIC MONOFILAMENT OF 67 DECITEX OR MORE AND OF WHICH NO CROSS-SECTIONAL DIMENSION EXCEEDS 1 MM; STRIP AND THE LIKE (FOR EXAMPLE, ARTIFICIAL STRAW) OF SYNTHETIC TEXTILE MATERIALS OF AN APPARENT WIDTH NOT EXCEEDING 5 MM		
	<i>Monofilament:</i>		
5404 11 00	Elastomeric	Free	
5404 12 00	Other, of polypropylene	Free	
5404 19	Other:		
5404 19 10	Catgut imitation of synthetic yarn, non-sterile	Free	
5404 19 20	Strip and the like of synthetic fibre material	Free	
5404 19 90	Other	Free	
5404 90	Other:		
5404 90 10	Catgut imitation of synthetic yarn, non-sterile	Free	
5404 90 20	Strip and the like of synthetic fibre materials	Free	
5404 90 90	Other	Free	
5405 00 00	Artificial monofilament of 67 decitex or more and of which no cross-sectional dimension exceeds 1 mm; strip and the like (for example, artificial straw) of artificial textile materials of an apparent width not exceeding 5 mm	Free	
5406 00	<i>Man-made filament yarn (other than sewing</i>		

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	<i>thread), put up for retail sale:</i>		
5406 00 10	Synthetic filament yarn	Free	
5406 00 20	Artificial filament yarn	Free	
5407	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404		
5407 10	Woven fabrics obtained from high tenacity yarn of nylon or other polyamides or of polyesters:		
	Unbleached:		
5407 10 11	Parachute fabric	Free	
5407 10 12	Tent fabrics	Free	
5407 10 13	Nylon furnishing fabrics	Free	
5407 10 14	Umbrella cloth panel fabrics	Free	
5407 10 15	Other nylon and polyamide fabrics (filament)	Free	
5407 10 16	Polyester suitings	Free	
5407 10 19	Other polyester fabrics	Free	
	Bleached:		
5407 10 21	Parachute fabrics	Free	
5407 10 22	Tent fabrics	Free	
5407 10 23	Nylon furnishing fabrics	Free	
5407 10 24	Umbrella cloth panel fabrics	Free	
5407 10 25	Other nylon and polyamide fabrics of filament yarn	Free	
5407 10 26	Polyester suitings	Free	
5407 10 29	Other	Free	
	Dyed:		
5407 10 31	Parachute Fabrics	Free	
5407 10 32	Tent fabrics	Free	
5407 10 33	Nylon furnishing fabrics	Free	
5407 10 34	Umbrella cloth panel fabrics	Free	
5407 10 35	Other nylon and polyamide fabrics (filament)	Free	
5407 10 36	Polyester suitings	Free	
5407 10 39	Other	Free	
	Printed:		
5407 10 41	Parachute fabrics	Free	
5407 10 42	Tent fabrics	Free	
5407 10 43	Nylon furnishing fabrics	Free	
5407 10 44	Umbrella cloth panel fabrics	Free	
5407 10 45	Other nylon and polyamide fabrics (filament)	Free	
5407 10 46	Polyester suitings	Free	
5407 10 49	Other	Free	

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	<i>Other:</i>		
5407 10 91	Parachute fabrics	Free	
5407 10 92	Tent fabrics	Free	
5407 10 93	Nylon furnishing fabrics	Free	
5407 10 94	Umbrella cloth panel fabrics	Free	
5407 10 95	Other nylon and polyamide fabrics of filament yarn	Free	
5407 10 96	Polyester suitings	Free	
5407 10 99	Other	Free	
5407 20	<i>Woven fabrics obtained from strip or the like:</i>		
5407 20 10	Unbleached	Free	
5407 20 20	Bleached	Free	
5407 20 30	Dyed	Free	
5407 20 40	Printed	Free	
5407 20 90	Other	Free	
5407 30	<i>Fabrics specified in Note 9 to Section XI:</i>		
5407 30 10	Unbleached	Free	
5407 30 20	Bleached	Free	
5407 30 30	Dyed	Free	
5407 30 40	Printed	Free	
5407 30 90	Other	Free	
	<i>Other woven fabrics, containing 85% or more by weight of filaments of nylon or other polyamides:</i>		
5407 41	<i>Unbleached or bleached:</i>		
	<i>Unbleached:</i>		
5407 41 11	Nylon brasso	Free	
5407 41 12	Nylon georgette	Free	
5407 41 13	Nylon tafetta	Free	
5407 41 14	Nylon sarees	Free	
5407 41 19	Other	Free	
	<i>Bleached:</i>		
5407 41 21	Nylon brasso	Free	
5407 41 22	Nylon georgette	Free	
5407 41 23	Nylon tafetta	Free	
5407 41 24	Nylon sarees	Free	
5407 41 29	Other	Free	
5407 42	<i>Dyed:</i>		
5407 42 10	Nylon brasso	Free	
5407 42 20	Nylon georgette	Free	
5407 42 30	Nylon tafetta	Free	

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5407 42 40	Nylon sarees	Free	
5407 42 90	Other	Free	
5407 43 00	Of yarn of different colours	Free	
5407 44	Printed:		
5407 44 10	Nylon brasso	Free	
5407 44 20	Nylon georgette	Free	
5407 44 30	Nylon tafetta	Free	
5407 44 40	Nylon sarees,	Free	
5407 44 90	Other	Free	
	<i>Other woven fabrics, containing 85% or more by weight of textured polyester filaments:</i>		
5407 51	Unbleached or bleached:	Free	
	Unbleached:		
5407 51 11	Polyester shirtings	Free	
5407 51 19	Other	Free	
	Bleached:		
5407 51 21	Polyester shirtings	Free	
5407 51 29	Other	Free	
5407 52	Dyed:		
5407 52 10	Polyester shirtings	Free	
5407 52 20	Polyester suitings	Free	
5407 52 30	Terylene and dacron sarees	Free	
5407 52 40	Polyester sarees	Free	
5407 52 90	Other	Free	
5407 53 00	Of yarns of different colours	Free	
5407 54	Printed:		
5407 54 10	Terylene and dacron sarees	Free	
5407 54 20	Polyester shirtings	Free	
5407 54 30	Polyester sarees	Free	
5407 54 90	Other	Free	
	<i>Other woven fabrics, containing 85% or more by weight of polyester filaments:</i>		
5407 61	Containing 85% or more by weight of non-textured polyester filaments:		
5407 61 10	Polyester shirtings	Free	
5407 61 20	Polyester suitings	Free	
5407 61 90	Other	Free	

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5407 69 00	Other	Free	
	<i>Other woven fabrics, containing 85% or more by weight of synthetic filaments:</i>		
5407 71	<i>Unbleached or bleached:</i>	Free	
5407 71 10	Unbleached	Free	
5407 71 20	Bleached	Free	
5407 72 00	Dyed	Free	
5407 73 00	Of yarns of different colours	Free	
5407 74 00	Printed	Free	
	<i>Other woven fabrics, containing less than 85% by weight of synthetic filaments, mixed mainly or solely with cotton:</i>		
5407 81	<i>Unbleached or bleached:</i>		
	<i>Unbleached:</i>		
5407 81 11	Nylon georgette	Free	
5407 81 12	Nylon sarees	Free	
5407 81 13	Polyester shirtings	Free	
5407 81 14	Polyester suitings	Free	
5407 81 15	Terylene and dacron sarees	Free	
5407 81 16	Polyester dhoti	Free	
5407 81 19	Other	Free	
	<i>Bleached:</i>		
5407 81 21	Nylon georgette	Free	
5407 81 22	Nylon sarees	Free	
5407 81 23	Polyester shirtings	Free	
5407 81 24	Polyester suitings	Free	
5407 81 25	Terylene and dacron sarees	Free	
5407 81 26	Polyester dhoti	Free	
5407 81 29	Other	Free	
5407 82	<i>Dyed:</i>		
5407 82 10	Nylon georgette	Free	
5407 82 20	Nylon sarees	Free	
5407 82 30	Polyester shirtings	Free	
5407 82 40	Polyester suitings	Free	
5407 82 50	Terylene and dacron sarees	Free	
5407 82 60	Lungies	Free	
5407 82 90	Other	Free	
5407 83 00	Of yarns of different colours	Free	
5407 84	<i>Printed:</i>		
5407 84 10	Nylon georgette	Free	

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5407 84 20	Nylon sarees	Free	
5407 84 30	Polyester shirtings	Free	
5407 84 40	Polyester suitings	Free	
5407 84 50	Terylene and dacron sarees	Free	
5407 84 60	Lungies	Free	
5407 84 70	Polyester sarees	Free	
5407 84 90	Other	Free	
	<i>Other woven fabrics:</i>		
5407 91	Unbleached and bleached:	Free	
5407 91 10	Unbleached	Free	
5407 91 20	Bleached	Free	
5407 92 00	Dyed	Free	
5407 93 00	Of yarns of different colours	Free	
5407 94 00	Printed	Free	
5408	WOVEN FABRICS OF ARTIFICIAL FILAMENT YARN, INCLUDING WOVEN FABRICS OBTAINED FROM MATERIALS OF HEADING 5405		
5408 10 00	Woven fabrics obtained from high tenacity yarn of viscose rayon	Free	
	<i>Other woven fabrics, containing 85% or more by weight of artificial filament or strip or the like:</i>		
5408 21	<i>Unbleached or Bleached:</i>		
5408 21 10	Unbleached	Free	
5408 21 20	Bleached	Free	
5408 22	<i>Dyed:</i>		
	<i>Fabrics of rayon:</i>		
5408 22 11	Rayon crepe fabrics	Free	
5408 22 12	Rayon jacquards	Free	
5408 22 13	Rayon brocades	Free	
5408 22 14	Rayon georgette	Free	
5408 22 15	Rayon tafetta	Free	
5408 22 16	Rayon suitings	Free	
5408 22 17	Rayon shirtings	Free	
5408 22 18	Rayon sarees	Free	
5408 22 19	Other	Free	
5408 22 20	Fabrics of continuous filament, other than rayon	Free	
5408 22 90	Other than rayon	Free	
5408 23 00	Of yarns of different colour	Free	

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5408 24	<i>Printed:</i>		
	<i>Of rayon:</i>		
5408 24 11	Rayon crepe fabrics	Free	
5408 24 12	Rayon jacquards	Free	
5408 24 13	Rayon brocades	Free	
5408 24 14	Rayon georgette	Free	
5408 24 15	Rayon tafetta	Free	
5408 24 16	Rayon suitings	Free	
5408 24 17	Rayon shirtings	Free	
5408 24 18	Rayon sarees	Free	
5408 24 19	Other	Free	
5408 24 90	Other	Free	
	<i>Other woven fabrics:</i>		
5408 31	<i>Unbleached or bleached:</i>		
5408 31 10	Unbleached	Free	
5408 31 20	Bleached	Free	
5408 32	<i>Dyed:</i>		
	<i>Fabrics of rayon:</i>		
5408 32 11	Rayon brocades	Free	
5408 32 12	Rayon georgette	Free	
5408 32 13	Rayon tafetta	Free	
5408 32 14	Rayon suitings	Free	
5408 32 15	Rayon shirtings	Free	
5408 32 19	Other	Free	
5408 32 90	Other	Free	
5408 33 00	Of yarns of different colours	Free	
5408 34	<i>Printed:</i>		
	<i>Fabric of rayon:</i>		
5408 34 11	Rayon crepe fabrics	Free	
5408 34 12	Rayon jacquards	Free	
5408 34 13	Rayon brocades	Free	
5408 34 14	Rayon georgette	Free	
5408 34 15	Rayon tafetta	Free	
5408 34 16	Rayon suitings	Free	
5408 34 17	Rayon shirtings	Free	
5408 34 18	Rayon sarees	Free	
5408 34 19	Other	Free	

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5408 34 20	Fabrics of continuous filament, other than rayon	Free	
5408 34 90	Other	Free	